

tion of di-(1,1-dimethylbutyl) oxalate was dissolved in 2.5 ml. of ethyl acetate and placed in a 50-ml. erlenmeyer flask with 0.05 g. of hydrogenation catalyst (10% Pd on charcoal). The flask was attached to a low pressure hydrogenation apparatus and the mixture was stirred magnetically overnight at room temperature under 1 atm. of hydrogen pressure. After filtering, the solution was submitted to gas chromatographic analysis. In addition to the solvent peak only one more peak was obtained which had identical retention time with that of authentic 2-methylpentane.

Gas chromatographic analyses were obtained from a Perkin-Elmer Model 154, an F and M Model 500, and a Beckman GC-2. All n.m.r. spectra were taken on an Varian A-60 n.m.r. spectrometer.

Acknowledgment.—One of us, J. M. Corbett, thanks the Dow Chemical Company, Midland, Michigan, for a leave of absence and generous support during the summer of 1962.

Organometallic Isocyanates and Isocyanurates of Groups IV and V¹

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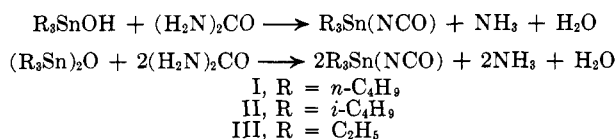
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Received September 24, 1964

New synthetic methods are described for organotin, -antimony, and -arsenic isocyanates. They consist of fusing organometallic oxides with urea at 130°. Identical isocyanates were obtained by fusion of organometallic oxides with biuret at 170° and with isocyanic acid solutions at 70° and by metathetical reactions of organometallic halides with sodium cyanate. Organotin isocyanurates, a new class of compounds, were prepared by fusion of organotin oxides with cyanuric acid. They are remarkably thermostable.

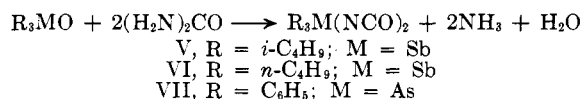
Little is known about the synthesis and properties of organometallic isocyanates. The only organotin isocyanate described is triethyltin isocyanate,² prepared from triethyltin chloride and silver cyanate in alcohol. E. Krause³ mentioned the preparation of triphenylantimony diisocyanate from triphenylantimony dichloride and silver cyanate. This paper is primarily concerned with new preparative methods for organometallic isocyanates of tin, antimony, and arsenic.

Urea Fusion.—In the course of an investigation into the preparation of N-organotin- and N-organoantimonyureas, the following discovery was made. When organotin oxides were fused with urea at 130°, ammonia was evolved and organotin isocyanates were obtained by the reactions shown below. Yields of 85–95% were



achieved if dry nitrogen was bubbled through the melt at 130–140°, thereby removing ammonia and water from the reaction mixture.

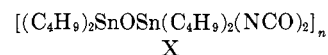
In analogous reactions trialkylantimony diisocyanates were obtained by fusion of trialkylantimony oxides (or bishydroxides) with urea. The reaction mixtures were quite viscous, and it became difficult to isolate trialkylantimony diisocyanates by distillation unless reduced pressure was applied during the fusion reaction for the removal of ammonia and water. Also triphenylarsenic diisocyanate was prepared by fusing triphenylarsenic oxide with urea.



(1) After completion of this work, the synthesis of tributyltin isothiocyanate from thiourea was published by R. A. Cummins and P. Dunn [*Australian J. Chem.*, **17**, 411 (1964)]. Since their results are identical with observations in this work, reactions with thiourea have been eliminated from this paper.

(2) (a) P. Kulmiz, *J. prakt. Chem.*, **80**, 91 (1860); (b) H. H. Anderson and J. A. Vasta, *J. Org. Chem.*, **19**, 1300 (1954).

Fusion of polymeric dibutyltin oxide with urea resulted in evolution of ammonia and water, after which a clear melt was formed at 170–180°, which soon solidified at this temperature. Analyses of the wax-like reaction product (melting range 195–215°) indicated a conversion of the oxide to a polymeric isocyanate corresponding to the following complex structure.

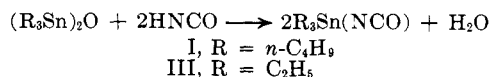


Fused urea also reacted with organotin and organoantimony chlorides. However, yields of isocyanates were only in the order of 20–30%, and the separation of the isocyanates from unreacted chlorides by fractional distillation was difficult.

The identity of isocyanates obtained by fusion with urea was confirmed by syntheses from organometallic chlorides and excess sodium cyanate. Excellent yields were obtained by refluxing the components in acetonitrile. Under these conditions, the sodium cyanate method appeared to be particularly suitable for organometallic diisocyanates.

Mechanism.—The formation of organotin isocyanates by fusion of organotin oxides with urea could conceivably proceed in different ways. Isocyanic acid, cyanuric acid, biuret, or organotinurea derivatives are possible reactive intermediates.

Triethyltin oxide is reported^{2b} not to react with free isocyanic acid to form triethyltin isocyanate. Perhaps the reaction conditions in these attempts had been too mild. It has now been found that isocyanic acid reacts rapidly and almost quantitatively with organotin oxides at 70–80°. Refluxing benzene was found to be

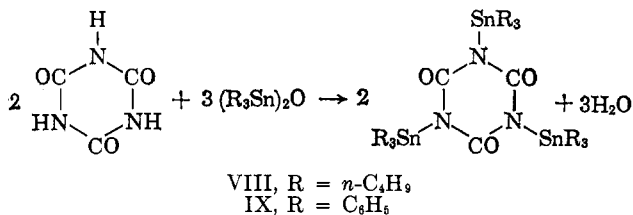


most suitable if the water of reaction was azeotropically removed into a Dean-Stark trap. Also trialkylantimony diisocyanates could be isolated by treating trialkylantimony oxides with isocyanic acid, which,

(3) E. Krause and W. v. Grosse, "Die Chemie der metall-organischen Verbindungen," Gebr. Borntraeger, Berlin, 1937, p. 631.

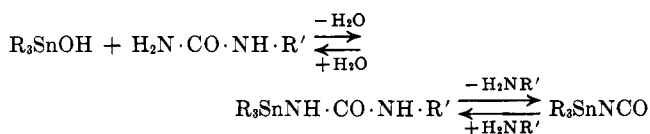
therefore, is a possible intermediate in the fusion reaction with urea.

The possibility of cyanuric acid as a reactive intermediate was disproved by independent preparation of remarkably stable organotin derivatives of cyanuric acid at 130°. These novel organotin triazones were



found to possess extraordinary thermal and good hydrolytic stability. For example, compound VIII withstood temperatures in excess of 300° without degradation. No organotin cyanurate was found in the urea fusion process.

Also the involvement of biuret in the urea reaction was disproved, because trialkyltin oxides did not react with biuret (m.p. 192°) at 140°. At 160–170°, however, ammonia and water evolved with foaming and trialkyltin isocyanates were isolated in excellent yields. Since HNCO is not liberated from biuret at 160°, the formation of isocyanates might proceed through N-organotin derivatives, at least in this latter case (R' = CO·NH₂).



Properties.—Most suitable for the identification of organometallic isocyanates of groups IV and V was found to be their sharp and very strong absorption between 4.50–4.70 μ.

In the preceding discussions the term isocyanate was used because these compounds behaved principally like organic isocyanates, although at a very much reduced rate. No trimerization to VIII took place by heating tributyltin isocyanate (I) with pyridine or with trialkylphosphine. At room temperature, I was remarkably inert to water. Only boiling water slowly hydrolyzed I to tributyltin oxide. Alcohols and phenols reacted slowly with I or VI to form carbamates. I reacted rapidly with aliphatic amines to give N-tributyltin-N'-alkylureas. The reaction with ammonia was slow, but tributyltinurea was identified. Generally, the species R₃SnNH·CO·NH·R' was found to contain a highly polar Sn–N bond which was readily broken by protic reagents HA (including water), liberating ureas and R₃SnA.

A detailed description of various reactions with organometallic isocyanates of groups IV and V will be published at a later date.

Experimental

Tri-*n*-butyltin Isocyanate (I).—One mole (600 g.) of bis(tri-*n*-butyltin) oxide was mixed with 2.05 moles (126 g.) of finely powdered dry urea. With a slow stream of nitrogen bubbling through this vigorously agitated slurry, the temperature was slowly raised to 125°; between 125 and 130° some foaming started indicating the evolution of ammonia. The temperature was kept at 130–140° for 1 hr., during which a moderate stream of

nitrogen was led through the agitated mixture in order to remove ammonia and water. The liquid crude reaction product was purified by two vacuum distillations. Pure tri-*n*-butyltin isocyanate (I) was obtained in 82% yield (540 g.). It distilled at 112–115° (0.5 mm.), *n*_D²⁰ 1.490. Strong infrared bands were at 3.4 (CH stretch) and 4.53 μ (NCO).⁴

Anal. Calcd. for C₁₃H₂₇NOSn: C, 47.05; H, 8.13; N, 4.22; Sn, 35.80. Found: C, 47.12; H, 8.05; N, 4.38; Sn, 35.44.

I from Isocyanic Acid.—The hot-tube reactor, in which cyanuric acid was pyrolyzed at 500°, was connected with a three-neck reaction flask. This reaction flask, equipped with stirrer and Dean-Stark reflux condenser, was charged with a solution of 60 g. (0.1 mole) of bis(tri-*n*-butyltin) oxide in 120 ml. of benzene. The reaction flask was deeply immersed in an ice bath, and approximately 11 g. (0.255 mole) of free isocyanic acid was distilled into the agitated benzene solution directly from the hot tube containing initially 16 g. (0.12 mole) of cyanuric acid. After completing the pyrolysis, the hot-tube reactor was disconnected, and the benzene solution was brought to reflux. At 75° a vigorous foaming indicated reaction. Within 1 hr., 1.2 ml. (0.067 mole) of water was collected in the trap. After 2-hr. reflux about 2.5 g. of cyanuric acid was removed by filtration. Benzene was flash evaporated at reduced pressure. The remaining clear oil was purified by high vacuum distillation; b.p. 104–106° (0.3 mm.), *n*_D²⁰ 1.489, strong infrared bands at 3.38 and 4.54 μ, yield 59.8 g. (90%).

Tri-*i*-butyltin Isocyanate (II).—This compound was prepared according to the preceding procedure. From 60 g. (0.1 mole) of bis(tri-*i*-butyltin) oxide and 12.12 g. (0.22 mole) of urea was obtained 53 g. (81%) of distilled II, b.p. 103° (0.3 mm.), *n*_D²⁰ 1.489.

Anal. Calcd. for C₁₃H₂₇NOSn: N, 4.22; Sn, 35.80. Found: N, 4.41; Sn, 35.39.

Triethyltin Isocyanate (III).—Bis(triethyltin) oxide (42.8 g., 0.1 mole) was intimately contacted with fused urea (14.4 g., 0.22 mole) for a period of 1.5 hr. at 135°. Nitrogen was employed to remove evolving ammonia and water. Colorless triethyltin isocyanate (III) was distilled from the reactor through a short Vigreux column; b.p. 70° (0.4 mm.). Pure III crystallized in the receiver; m.p. 51–53°, yield 46.2 g. (92%). The infrared spectrum showed strong NCO absorption at 4.53 μ.

Anal. Calcd. for C₇H₁₅NOSn: N, 5.64; Sn, 47.90. Found: N, 5.50; Sn, 47.65.

Tri-*i*-butylantimony Diisocyanate (V).—In 200 ml. of acetonitrile was dissolved 36.4 g. (0.1 mole) of triisobutylantimony dichloride. To this was added 26 g. (0.4 mole) of powdered sodium cyanate. The agitated mixture was refluxed for 3 hr. The warm solution was quickly filtered, and the solids were washed with fresh acetonitrile. After flash evaporation at 0.2 mm., 38 g. (100%) of a clear, oily liquid was recovered. This could be purified by two quick high-vacuum distillations, during which the bath temperature was kept below 170°. Twenty-five grams (75%) of colorless V was recovered; b.p. 122–124° (0.15 mm.), *n*_D²⁰ 1.5128, strong infrared band at 4.6 μ (NCO).

Anal. Calcd. for C₁₄H₂₇N₂O₂Sb: C, 44.55; H, 7.16; N, 7.43; Sb, 32.3. Found: C, 43.95; H, 7.08; N, 7.23; Sb, 32.3.

Tri-*n*-butylantimony Diisocyanate (VI).—Tri-*n*-butylantimony oxide (15.5 g., 0.05 mole) was thoroughly mixed with powdered urea (6.6 g., 0.11 mole). This mixture was heated to 130° with stirring while the pressure in the reactor was reduced to about 30 mm. Foaming had to be carefully controlled. The reaction was completed within 1 hr. at 140°. Water and ammonia were collected in adjoining Dry Ice traps. The crude liquid VI was purified by a quick flash distillation at reduced pressure. However, by increasing the bath temperature to 180° about one-half of the crude product became very viscous and undistillable. Thermal decomposition started at 190°. There was strong NCO absorption at 4.6 μ.

Anal. Calcd. for C₁₄H₂₇N₂O₂Sb: N, 7.43. Found: N, 7.3.

Triphenylarsenic Diisocyanate (VII).—Triphenylarsenic oxide (32.2 g., 0.1 mole) was mixed with powdered urea (12 g., 0.2 mole) and heated to fusion at 135°. After 0.5 hr. at 140–150°, reduced pressure was applied in order to remove all water and ammonia from the reactor. Upon cooling to room temperature, the reaction product VII (37.5 g., 96%) solidified to an

(4) A Perkin-Elmer 21 spectrometer was used with a potassium bromide disk.

(5) A Kofler hot stage was used; uncorrected.

